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Indian Standard

SPECIFICATION FOR NEEDLE, ANEURISM, SYME'S PATTERN

- 1. Scope Dimensional and other requirements for Syme's pattern aneurism needle used in general surgery.
- 2. Shape and Dimensions As shown in Fig. 1.

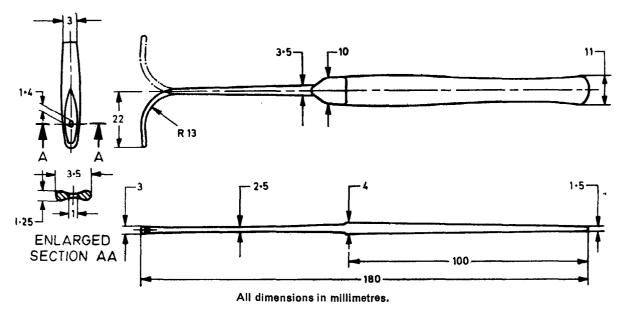


FIG. 1 NEEDLE, ANEURISM, SYME'S PATTERN

- 2.1 A deviation of ± 2.5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.

4. Workmanship and Finish

- 4.1 The surface of the needle shall be finished smooth and shall be free from sharp edges, pits, burrs, scales and other surface defects.
- 4.2 The eye of the needle shall be clean and properly formed and shall be free from sharp edges.
- 4.3 The needle shall be finished bright or dull and passivated.
- 5. Heat Treatment The needle shall be hardened and tempered to give a hardness of 450 to 550 HV.

6. Tests

- **6.1** Flexibility Hold the needle in a suitable vice at the handle portion so that the shank portion protrudes outside the vice. Deflect the shank by applying a suitable force to 10 mm each side when measured at the top portion. The needle shall not be damaged or take a permanent set after the test.
- **6.2** Corrosion Resistance Test the needle in accordance with IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. It shall show no sign of corrosion after the test.
- 7. Marking Each needle shall be marked with the manufacturer's name, initials or recognized trade-mark.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 8. Packing As agreed to between the purchaser and the supplier.

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